



**NESPA**  
TILED SPAS

# **Production Booklet**

**for**

# **VILLA SPORT SPAS**

2800 Richter Ave. Suite C, Oroville, CA 95965 • **voice:** (530)534-9910  
**fax:** (530)534-9915 • **email:** sales@tiledspas.com • **website:** www.tiledspas.com



## RECOMMENDED MAINTENANCE

*Please Note:*

These are only recommended guidelines to care for a Nespa all tiled spa. Local codes may require additional procedures, therefore consult with a pool professional that is LA county Health Department certified for more information on local codes and requirements.

### ***SPA SURFACE***

Your spa tile is acid resistant and frost-proof. The Tile does not absorb germs or algae. Tile does not stain and is very easy to clean. Color does not fade or lose its luster. All grouts are epoxy based and are extremely durable. To remove scum line use soft nylon brush and small amounts of biodegradable soaps. Do not use abrasive brushes or chemicals.

### **MAINTENANCE**

#### **A. CHEMICALS:**

- 1) It is important to maintain a chlorine residual of 2 PPM in the spa. That residual can be provided by chlorine or bromine.
- 2) It is recommended to use Bromine or dichlor (granular) forms of chlorine. If bromine Tabs are used we suggest floating or inline dispenser.
- 3) Never use acid to lower Ph in the tile spa.
- 4) Never use trichlor chlorine (1" or 3") tablets in the Nespa spas.
- 5) Never place tablets in skimmer basket.

#### **B. DRAINING THE SPA:**

- 1) It is recommended to drain the spa at least once every 2 months depending on bath load and water clarity.
- 2) The spa should be drained through valve exiting re-circulation pump in the spa equipment room or sump pump.
- 3) Note: Use caution to drain spa in the winter months or rainy season when water table is at its highest. It is possible for the spa to float due to hydraulic pressure from surrounding water table. We advise that you consult with your local spa specialist prior to draining the spa.

#### **C. SPA EQUIPMENT:**

- 1) Clean filter cartridge at least once every month, or when needed; i.e., if water clarity does not improve after several days.
- 2) Keep area free and clear from leaves and debris build-up.
- 3) Keep area free and clear from flooding.

#### **D. SPA LIGHT:**

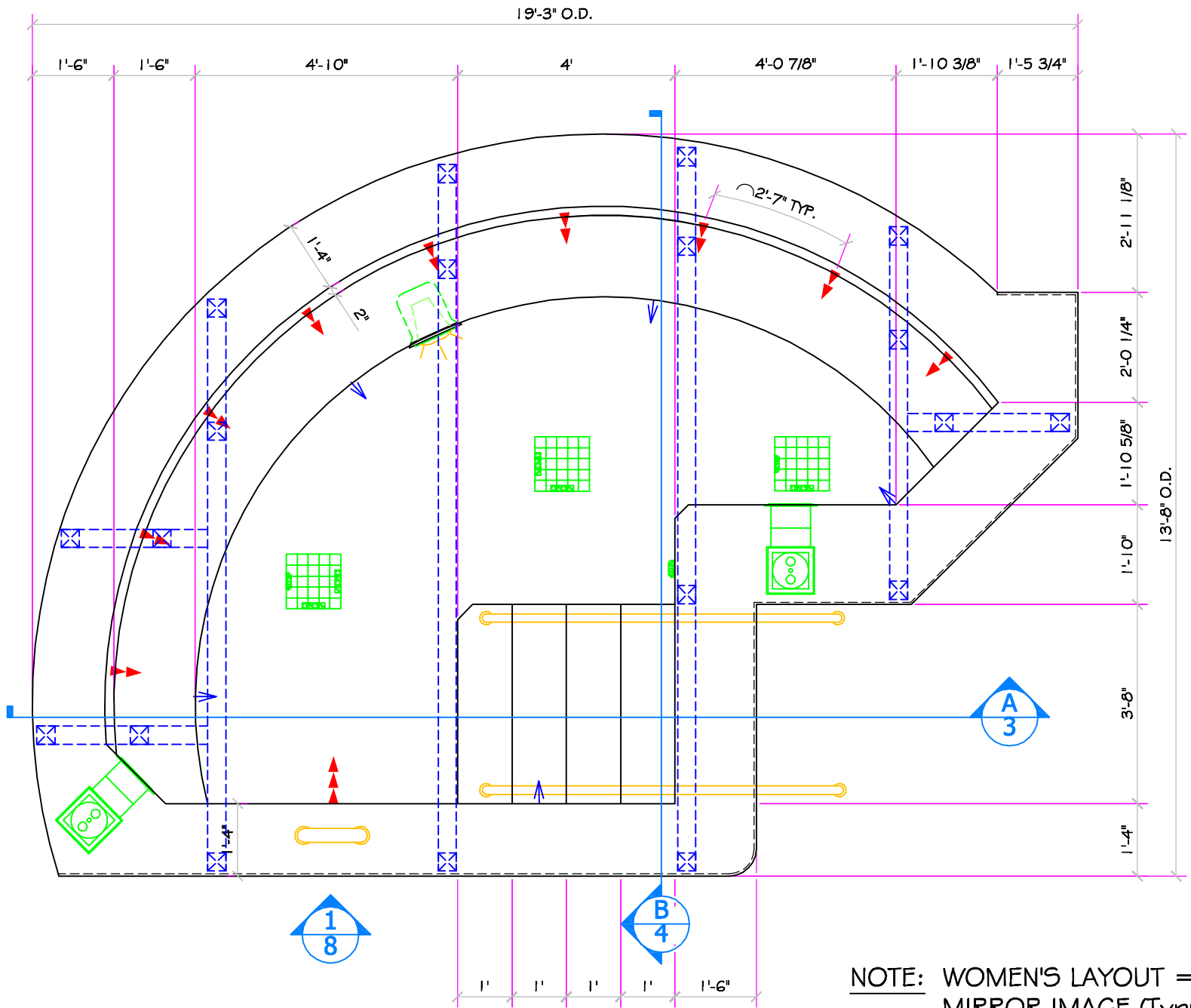
- 1) Spa light has to be on GFCI circuit. It is controlled at spa side with ON/OFF.

#### **E. TILE SERVICING:**

- 1) Contact manufacture when servicing tile or grout. @ (530) 534-9910

SPECIFICATIONS	
DRY WEIGHT:	3000 LBS.
TOTAL WEIGHT:	24951 LBS.
WATER:	2633 GAL.
VOLUME:	352 Cu.Ft.
WEIGHT:	21951 LBS.
SURFACE AREA:	120 SQ. FT.
IAPMO#:	1138
FDA#:	2030305

SKID SUPPORT STRUCTURE* BONDED TO SPA	
*SKIDS SUPPLIED BY NESPA	
JET	FILL
SUCTION	
5" HIGH FLOW SUCTIONS WATERWAY #640-3850 8.39 SQ. IN. OPEN AREA 208 GPM AT 1.5 FT/SEC COMPLIES W/ ANSI CODE A112.19 UL APPROVED	
EQUALIZER	
4" EQUALIZER HYDROAIR #10-8806 3.61 SQ. IN. OPEN AREA, COMPLIES W/ ANSI CODE A112.19	
MAIN DRAIN	
PAC FAB #54-2020 12" X 12" FRAME, 85 SQ. IN. OPEN AREA, 401 GPM @ 1 1/2 FT/SEC	
LIGHT NICHE	
SPA BRIGHT, 120 V, 100 WATT, 50' CORD, UL APPROVED	
SKIMMER	
HAYWARD SP-1084FVE SURFACE SKIMMER W/ EQUALIZER, NSF APPROVED	



NOTE: WOMEN'S LAYOUT = MIRROR IMAGE (Typical)

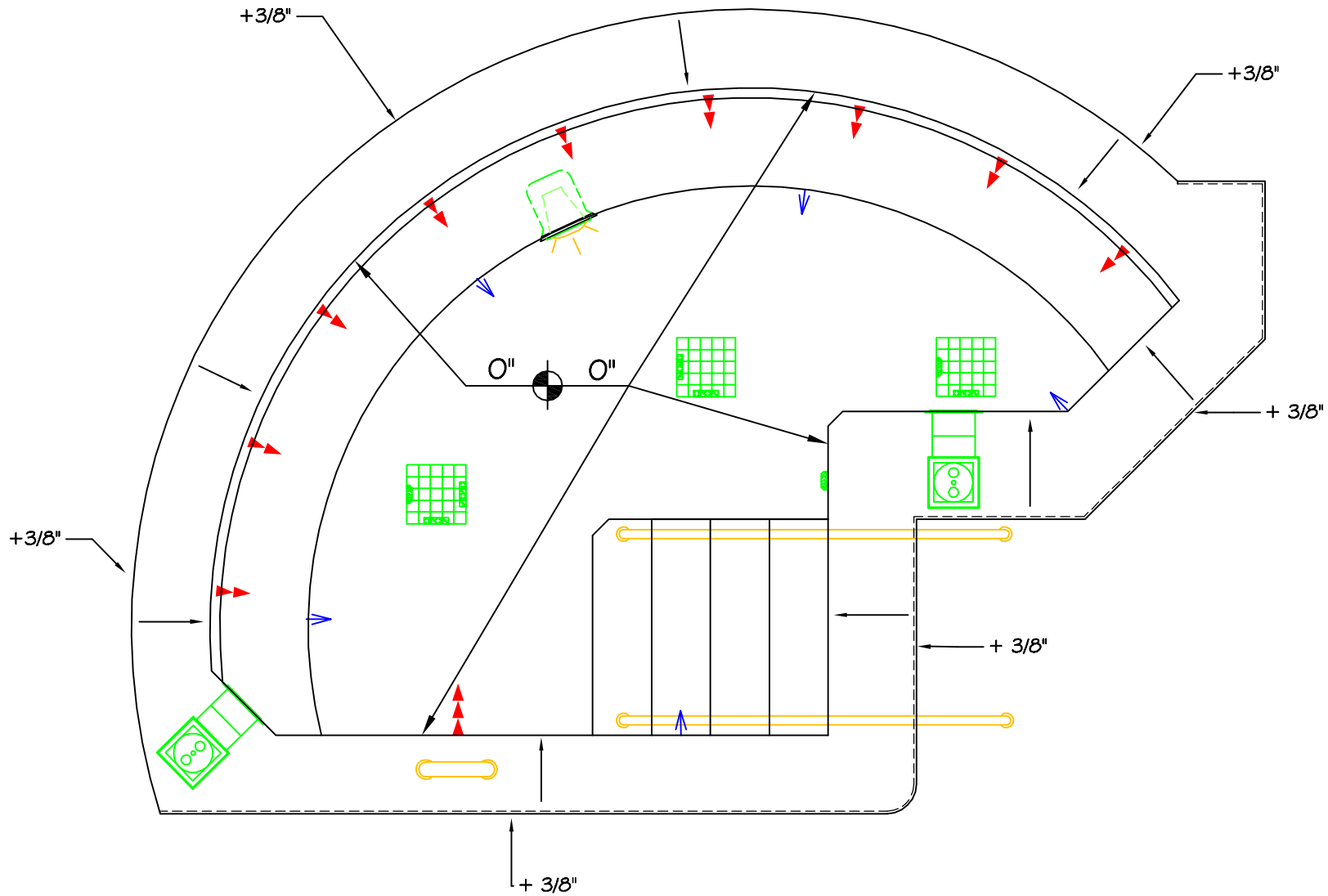
\*ALL DIMENSIONS SUBJECT TO 1/4" TOLERANCES\*

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SIZE	DWG TYPE	DWG NO.	REV
A	MENS SD	VILLA SPORT	2
SCALE	DATE	SHEET	PAGE 1 OF 10
3/8" = 1'	6/19/2007		



**NOTE:** Contractor to Confirm / Coordinate Dims  
 Contractor to Confirm / Coordinate Slopes

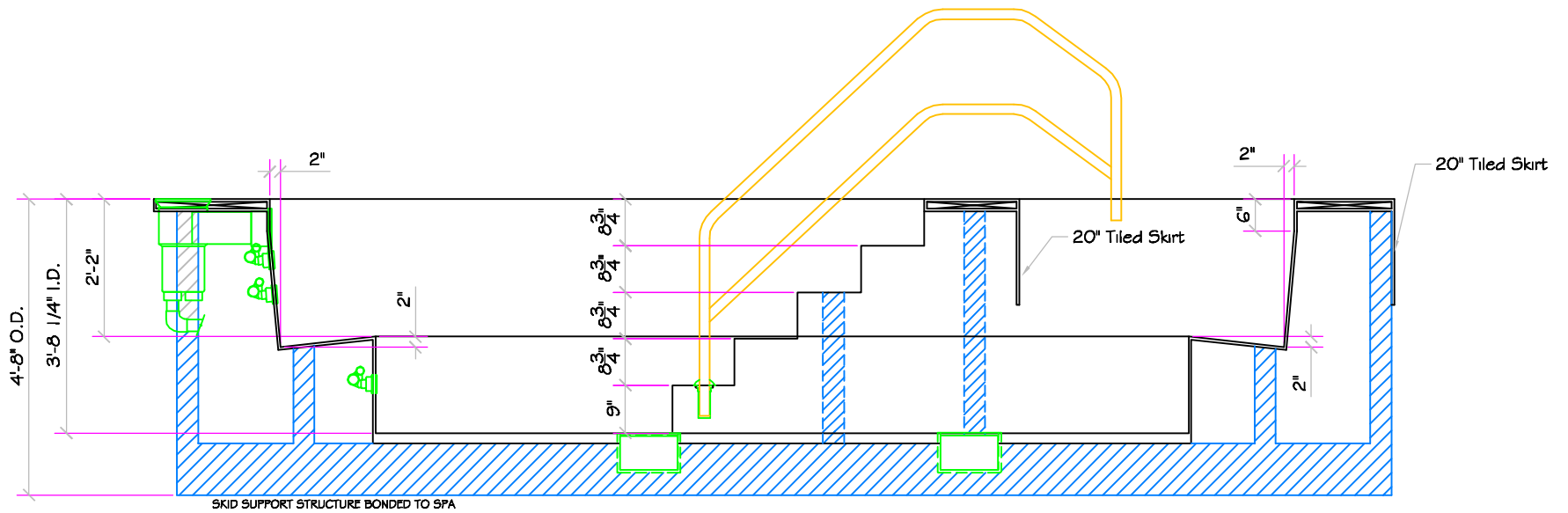
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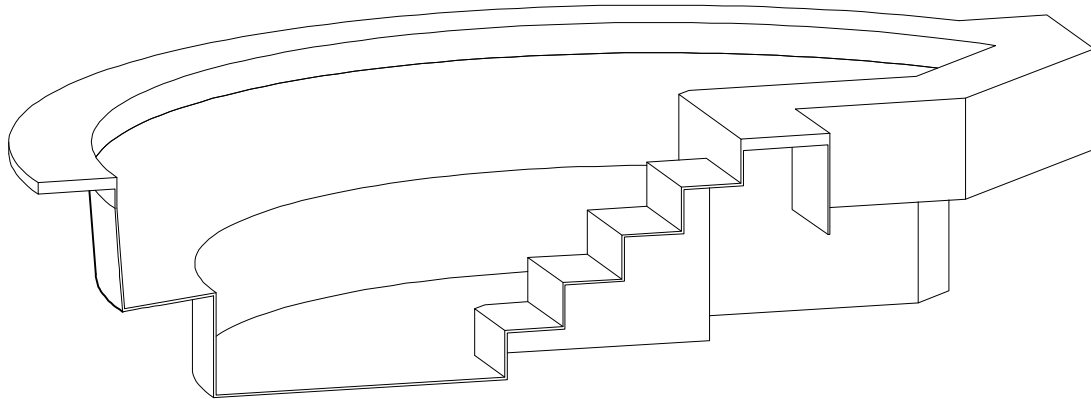


SIZE A	DWG TYPE Lip Slope Detail	DWG NO. VILLA SPORT	REV 2
SCALE 3/8" = 1'	DATE 5/1/2007	SHEET PAGE 2 OF 10	

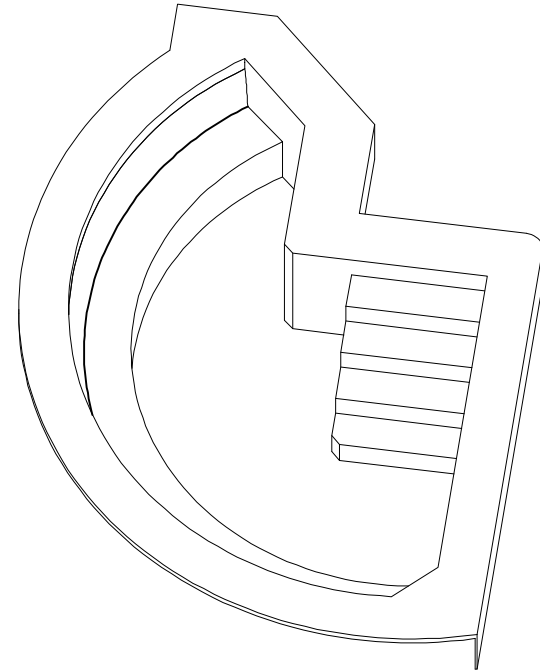


SKID SUPPORT STRUCTURE BONDED TO SPA

SECTION A



SECTION A



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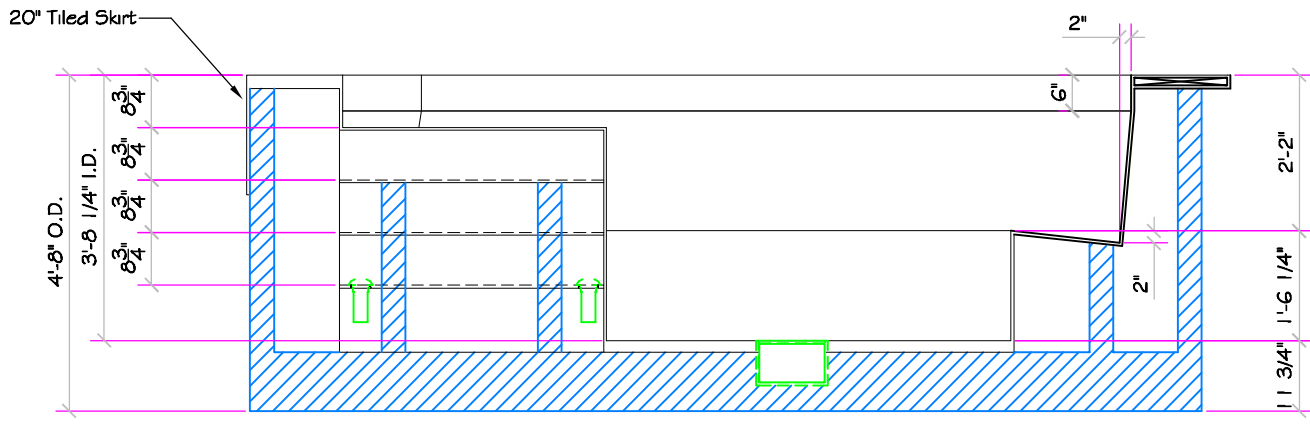
Office: (530) 534-9910

Fax: (530) 534-9915

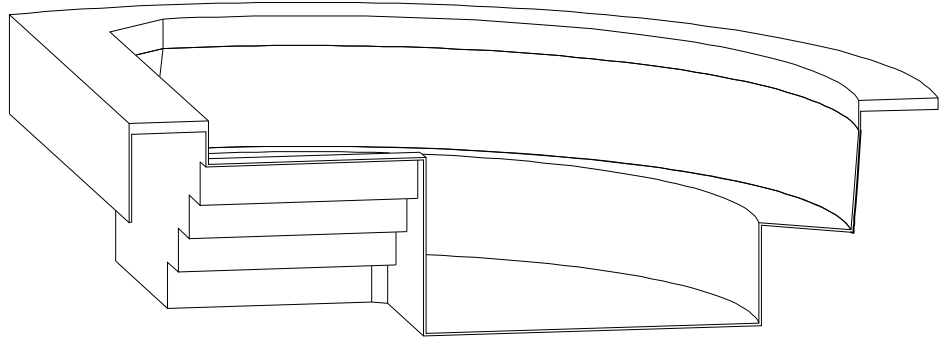
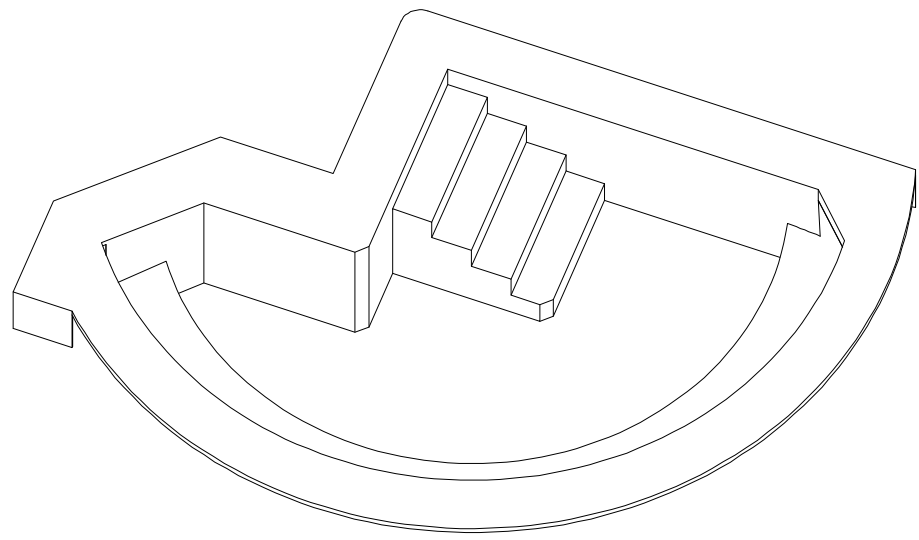
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SIZE A	DWG TYPE Section A	DWG NO. VILLA SPORT	REV 2
SCALE 3/8" = 1'	DATE 4/16/2007	SHEET PAGE 3 OF 10	



SECTION B



SECTION B

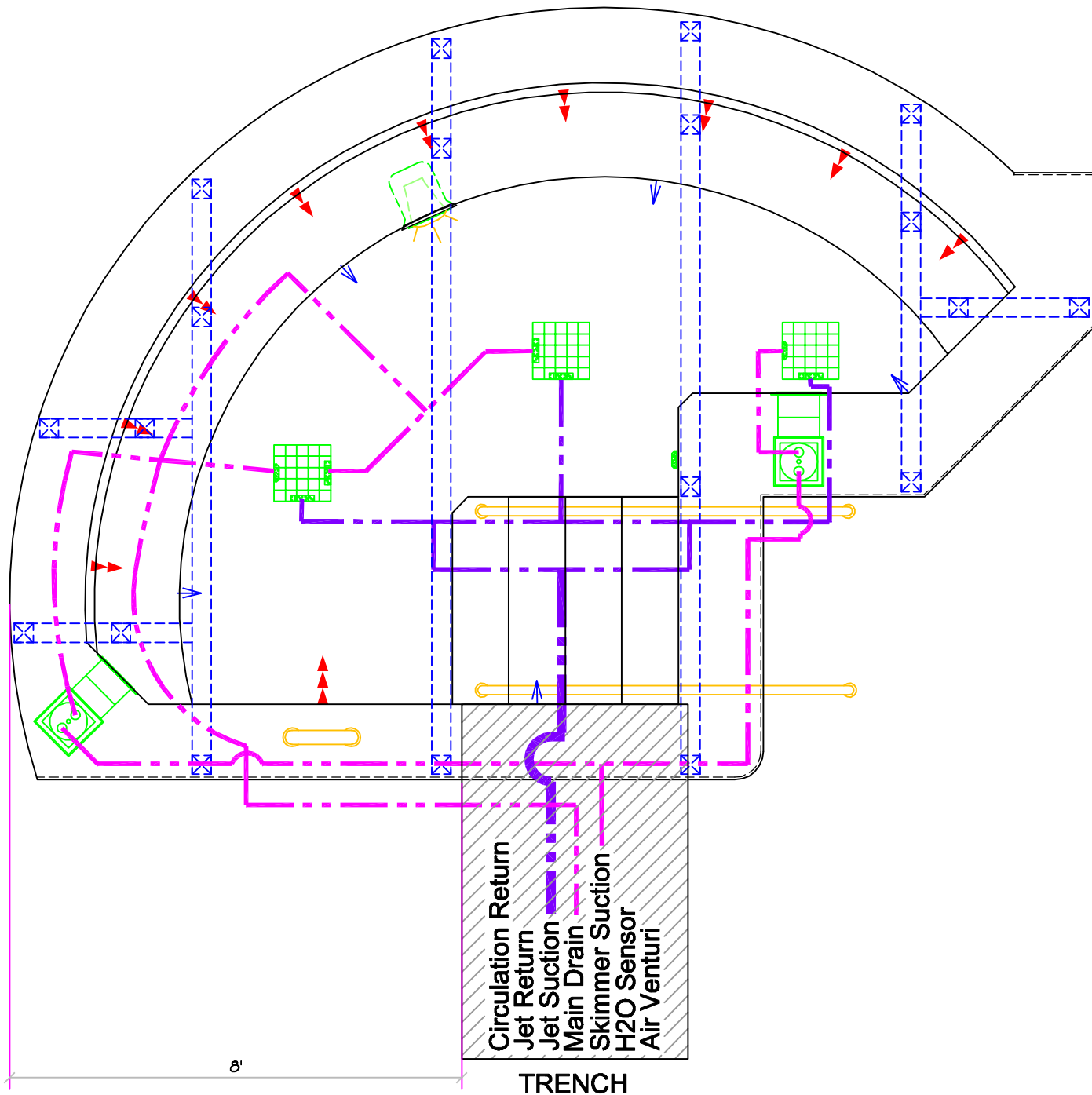
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SIZE A	DWG TYPE Section B	DWG NO. VILLA SPORT	REV 2
SCALE 3/8" = 1'	DATE 4/16/2007	SHEET PAGE 4 OF 10	



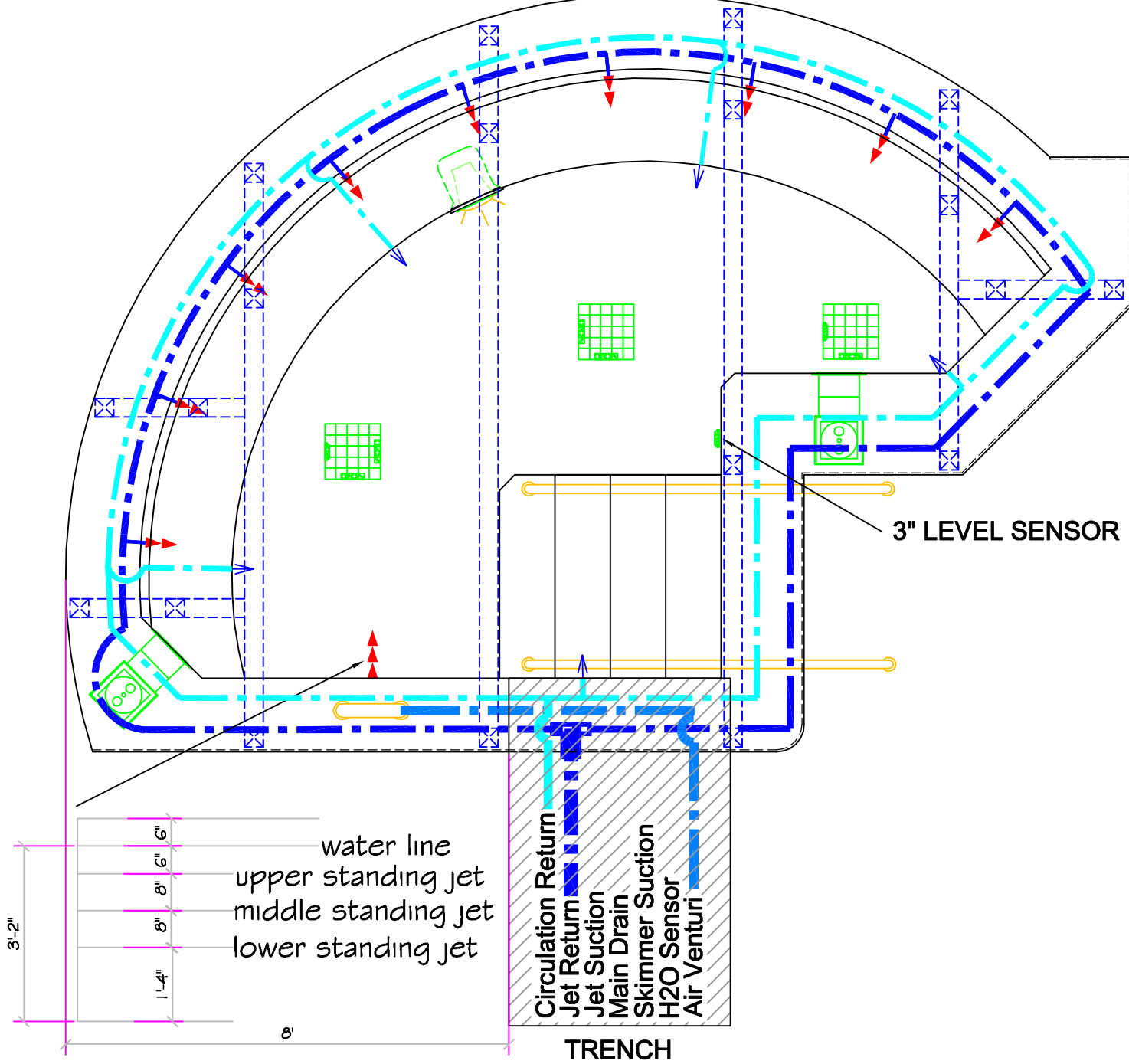
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SIZE A	DWG TYPE Plumbing Suction Mens	DWG NO. VILLA SPORT	REV 3
SCALE 3/8" = 1'	DATE 6/19/2007	SHEET PAGE 5 OF 10	



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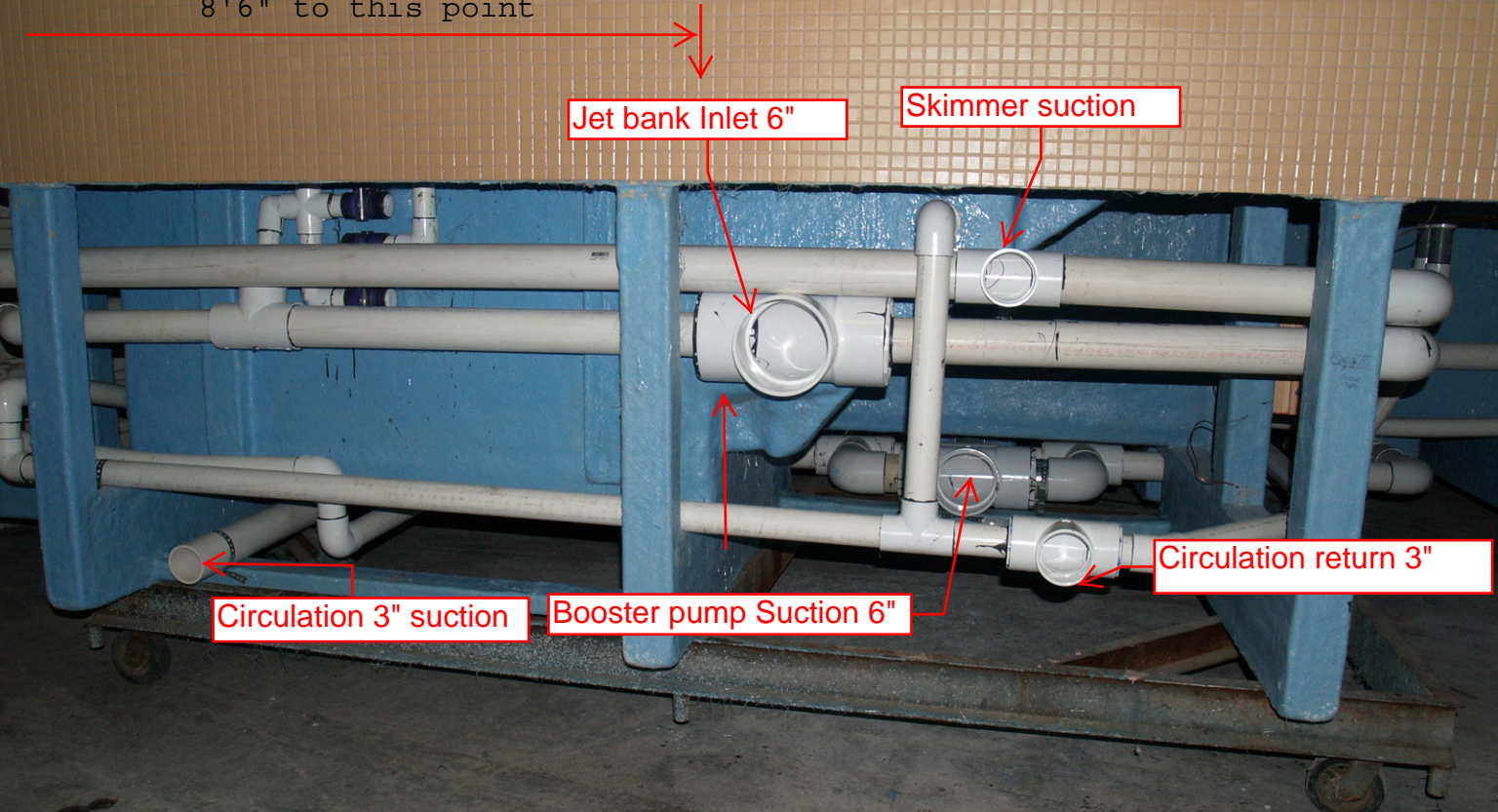
SIZE <b>A</b>	DWG TYPE <b>Plumbing Return Mens</b>
SCALE <b>3/8" = 1'</b>	DATE <b>6/19/2007</b>

DWG NO. <b>VILLA SPORT</b>	REV <b>2</b>
SHEET <b>PAGE 6 OF 10</b>	



VILLA SPORT MEN'S PLUMBING STUB OUT LOCATIONS

8'6" to this point



Jet bank Inlet 6"

Skimmer suction

Circulation 3" suction

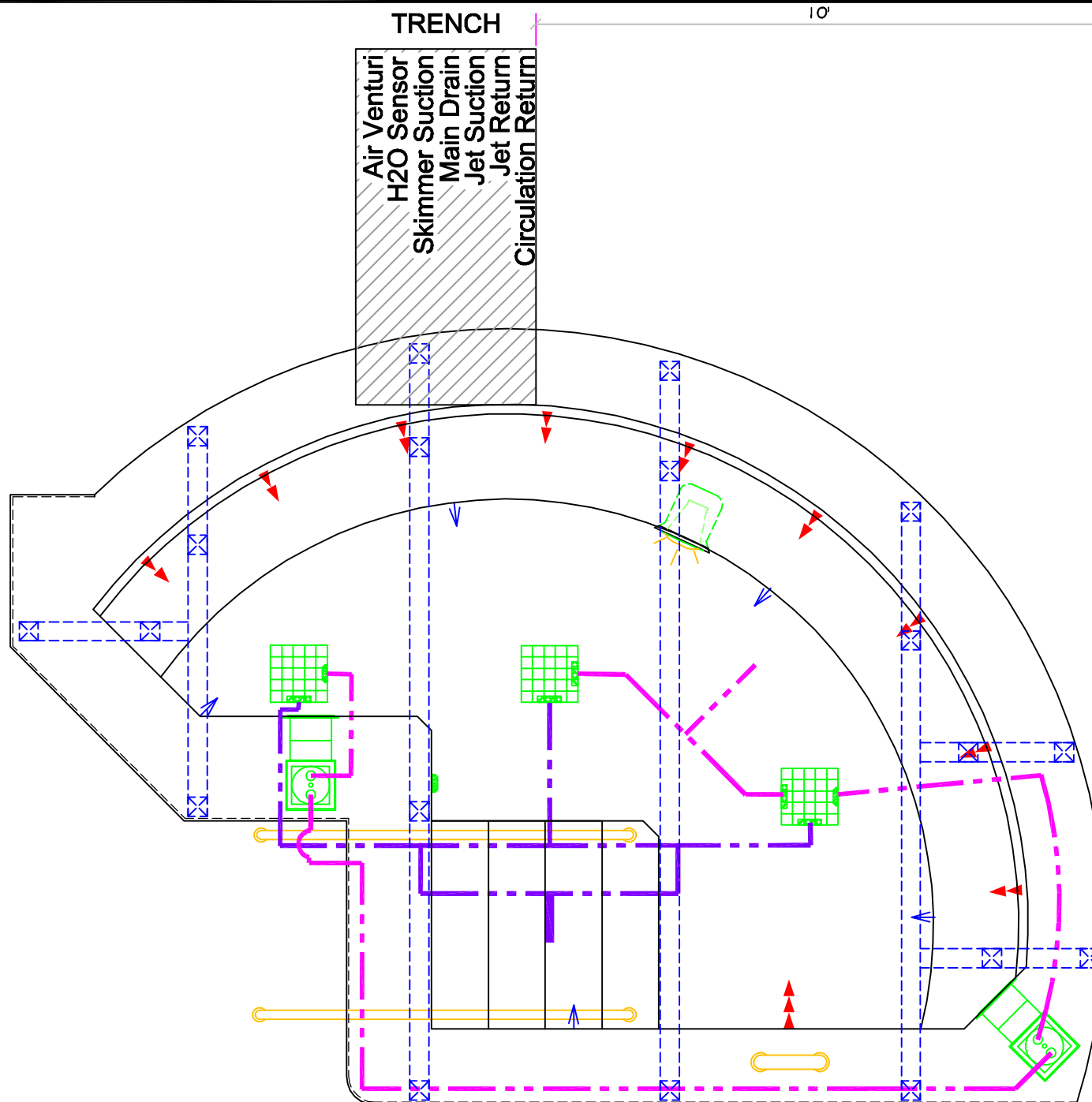
Booster pump Suction 6"

Circulation return 3"

VILLA SPORT MENS PLUMBING STUBOUT LOCATIONS

WATER SENSOR PIPE  
CONNECTS HERE





\*ALL DIMENSIONS SUBJECT TO 1/4" TOLERANCES\*

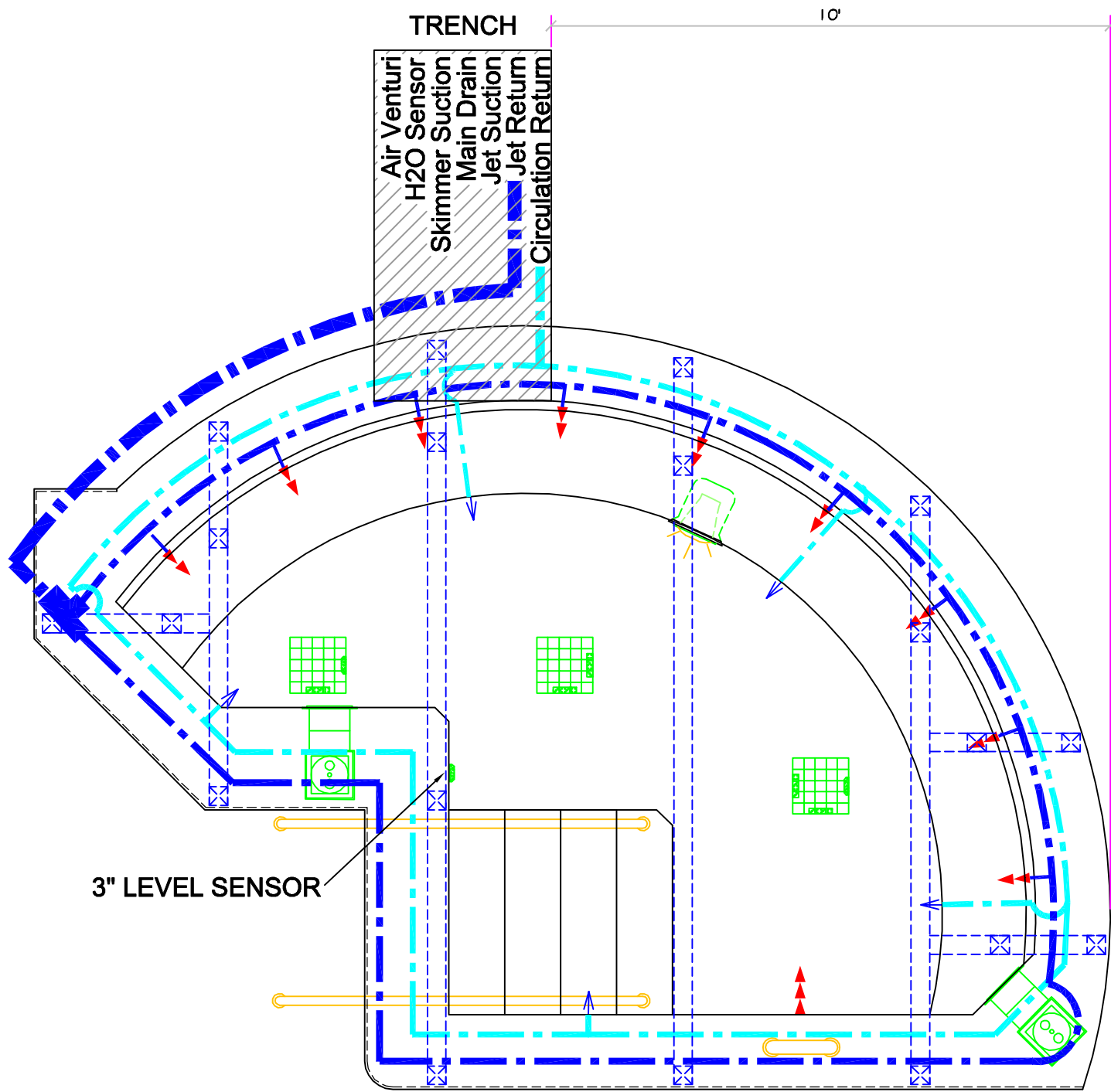
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SIZE <b>A</b>	DWG TYPE <b>Plumbing Suction Womens</b>
SCALE <b>3/8" = 1'</b>	DATE <b>6/19/2007</b>

DWG NO. <b>VILLA SPORT</b>	REV <b>3</b>
SHEET <b>PAGE 7 OF 10</b>	



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SIZE	DWG TYPE
A	Plumbing Return Womens
SCALE	DATE
3/8" = 1'	6/19/2007

DWG NO.	REV
VILLA SPORT	2
SHEET	PAGE 8 OF 10

10 FT

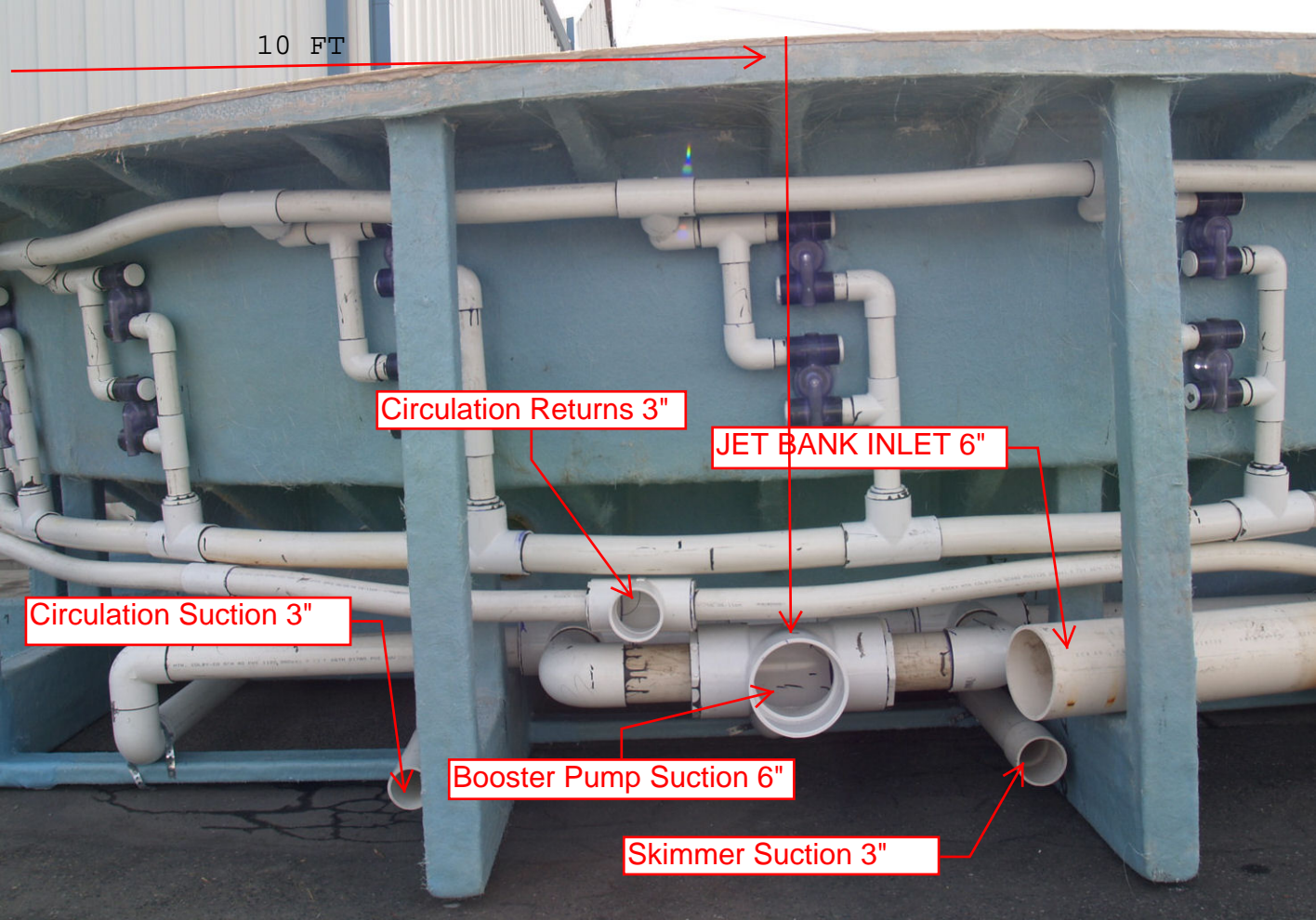
Circulation Returns 3"

JET BANK INLET 6"

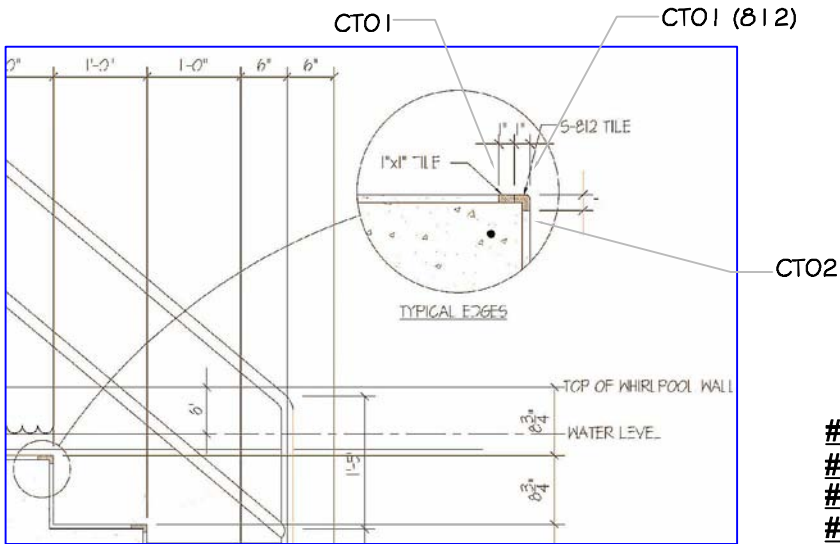
Circulation Suction 3"

Booster Pump Suction 6"

Skimmer Suction 3"



- #1 - WALL AND FLOOR: DAL-TILE - 1"x 1" - CT06 (Bombay D178)
- #2 - WATERLINE: DAL-TILE - 2"x 2" - CT09 - 3 Rows (Gloss Bombay 6478)
- #3 - EDGE TILE DAL-TILE - 1"x 1" - BULLNOSE - CT01 (Brownstone D156)
- #4 - BENCH EDGES DAL-TILE - 1"x 1" - S-812 - CT05 (Cinnamon Range D007)
- #5 - BENCH TOPS DAL-TILE - 1"x 1" - CT02 - (Honey D440)
- #6 - STEP EDGES DAL-TILE - 1"x 1" - S-812 - CT05 (Cinnamon Range D007)
- #7 - TREAD AND RISERS DAL-TILE - 1"x 1" - CT02 - (Honey D440)
- #8 - WALL TOP DAL-TILE - 1"x 1" - CT02 - (Honey D440)
- #9 - OUTSIDE LIP EDGE DAL-TILE - 1"x 1" - BULLNOSE - CT01 (Brownstone D156)
- #10 - EXT VERTICAL WALL DAL-TILE - 1"x 1" - CT02 - (Honey D440)

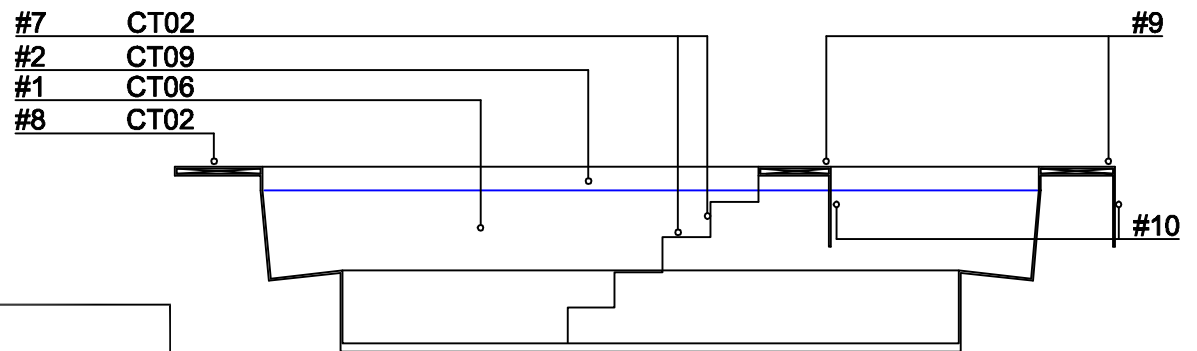
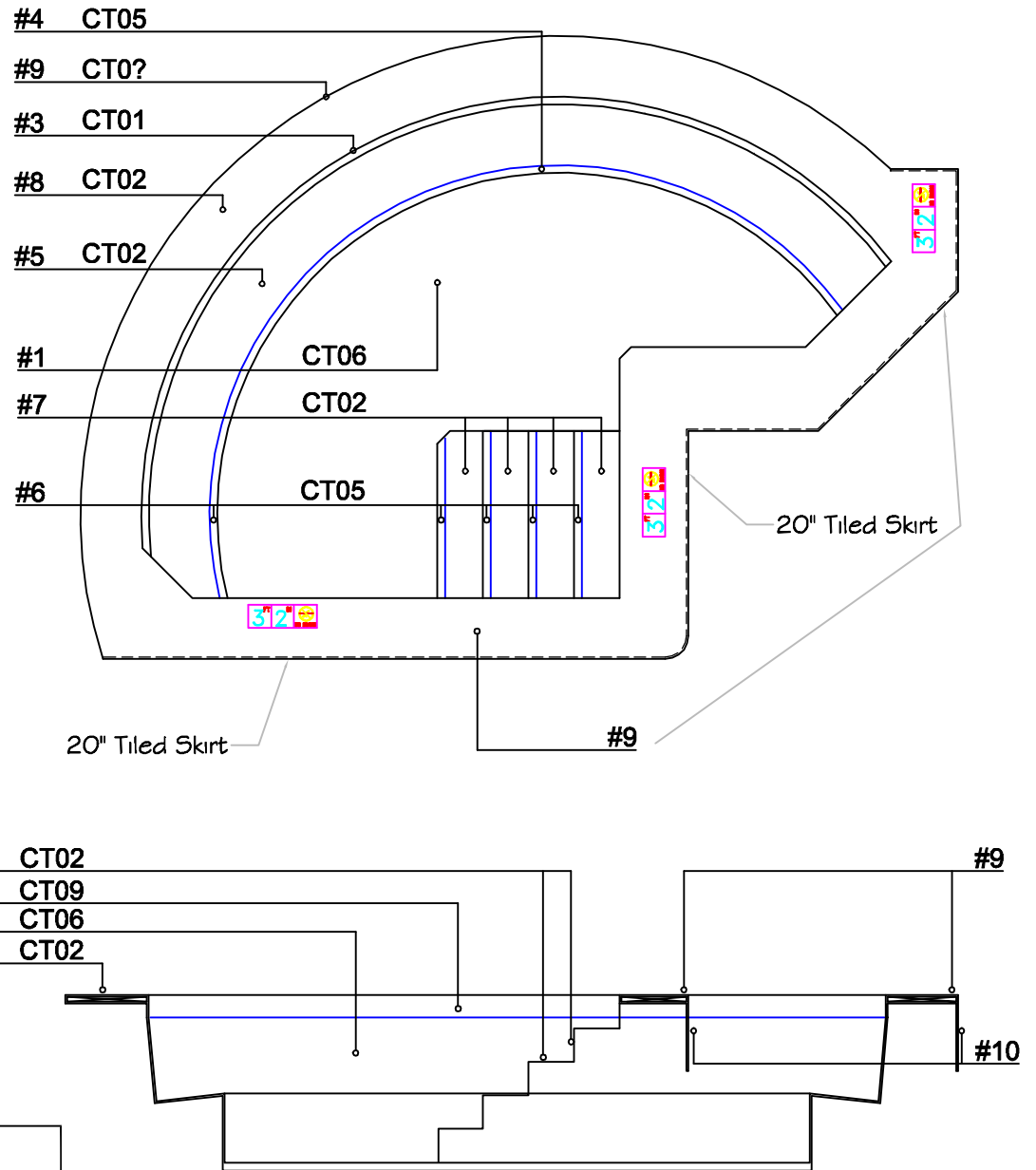


- CT01 - Brownstone D156
- CT02 - Honey D440
- CT05 - Cinnamon Range D007
- CT06 - Bombay D178
- CT09 - Gloss Bombay 6478

Date: \_\_\_\_\_

Approval: \_\_\_\_\_

Lip Sq Ftg = 72.3 Sq Ft  
 Lip Lineal Ftg. = 46' 9"  
 Bench Lineal Ftg. = 20' 7" Step Trim Lineal  
 Ftg. = 14' Walls and Floors = 215 Sq Ft  
 Steps and Bench = 47 Sq Ft



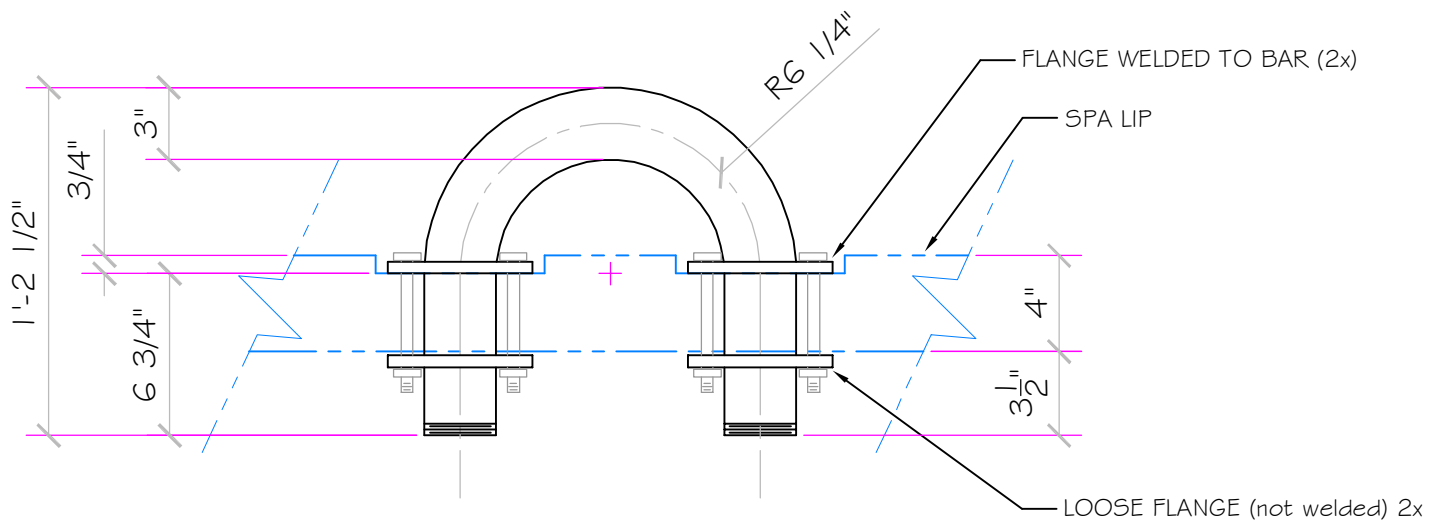
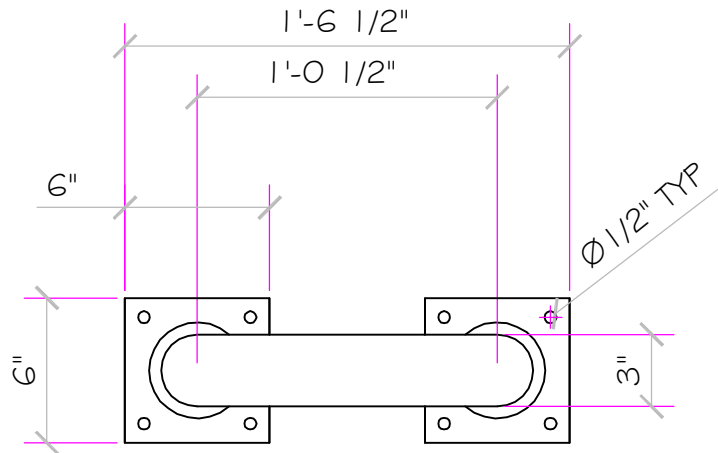
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SIZE A	DWG TYPE TILE LAYOUT	DWG NO. VILLA SPORT	REV 3
SCALE 1/4" = 1'	DATE 4/17/2007	SHEET PAGE 9 OF 10	



1

# AIR LOOP DETAIL

Scale: 1-1/2" = 1'

\*ALL DIMENSIONS SUBJECT TO 1/4" TOLERANCES\*

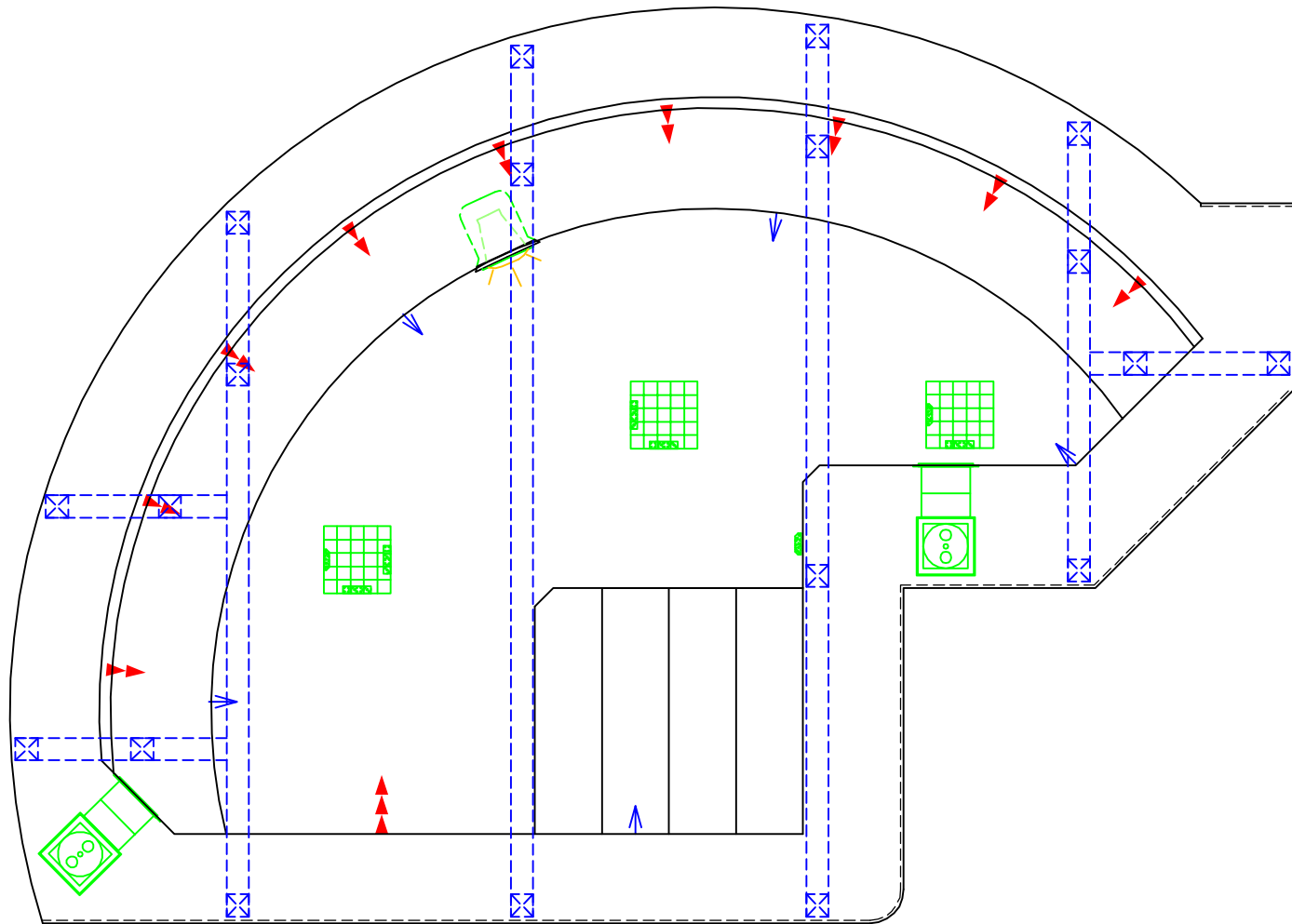
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SIZE A	DWG TYPE AIR LOOP	DWG NO.
SCALE 1 1/2" = 1'		DATE 4/17/2007

DWG NO.	VILLA SPORT	REV 0
SHEET PAGE 10 OF 10		

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**NOTE:** WOMEN'S LAYOUT =  
MIRROR IMAGE (Typical)

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SIZE A  
DWG TYPE

Skidd Layout

DWG NO. VILLA SPORT

REV 2

SCALE 3/8" = 1'

DATE 6/4/2007

SHEET PAGE 1 OF 1





# STANDARD NESPA IN-GROUND INSTALLATION INSTRUCTIONS

## **SET-UP AND EXCAVATION:**

- 1) In order to determine how to excavate for your spa or swim spa, measure spas inside dimension ( I.D.) and add 8" to all sides. This 8" clearance is to accommodate jet and suction plumbing. This 8" clearance can change or be reduced upon request. Note: skimmer location, this area may have to be larger than 8". If you have questions call us. (888) 479-4677.
- 2) Hole depth is determined by spa's outside height dimension. This height may vary depending if spa has skids or no skids. Also consider the finish surrounding deck elevations, thickness of the finish material on spa upper horizontal lip. This material can be tile, stone, concrete or brick.
- 3) Preplumb spa before it goes into the hole.
- 4) Spa should sit on level 3 1/2" thick reinforced concrete pad.
- 5) Install spa into the hole on top of concrete pad. Do not hold onto pipes. Use caution with suction and jet plumbing when lowering into hole. **DO NOT STRESS FITTINGS !**
- 6) Check site reference points for proper spa positioning (i.e., squaring to house, garage, etc.).
- 7) Shim to level spa. Shim with non-compression able material.
- 8) Dry pack with cement gaps that have been created when shimming spa level.
- 9) Connect pipes to tees if preplumbed. After electrical conduit is connected to light niche, water test spa before back filling with sand.
- 10) All Nespa products are water tested prior to leaving factory.

## **ELECTRICAL:**

- 1) All electrical connections to spa or equipment should comply with the national electrical code. (NEC)
- 2) Connect electrical conduit to light niche. This work should be done or reviewed by a licensed electrician.
- 3) To install spa light you will need to include inside the PVC conduit to the light niche a solid #8 coated copper wire. (If you are use brass conduit, internal bond wire is not required.) This bond wire should be pulled with the light cord at the same time. This bond wire needs to be attached to the internal bonding lug of the light niche. An approved encapsulate should be applied to bond wire connection in niche.
- 4) An external #8 copper wire shall be connected to the external bonding lug on the rear of the light niche. This copper wire can then be used for additional bonding requirements (i.e., handrails or any other metallic object within 5' of the spa.

## **PLUMBING:**

- 1) When plumbing a Nespa it is important to properly size the plumbing. We highly recommend that you follow the pump manufacturer's pipe sizing requirements.  
Example is spas within 50' of equipment, a 2 1/2" suction, a 2 1/2" return would be used.
- 2) The air venturi should be hartford loop adjacent to spa shell and air entry point can be located next to spa or remotely at equipment.
- 3) Fill spa with water and test the system for leaks.

## **SAND BACK FILL:**

- 1) With water in spa, back-fill around spa perimeter with dry plaster sand and wet wash with hydraulic attachment to hose. Let set for one hour and hydraulic dry again. Be sure water level in spa is at the highest level. Any questions please call us. ( 888) 479-4677.

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E-Mail: nespa@pacbell.net www.tiledspas.com

**IN-GROUND**

**INSTALLATION**

\*ALL DIMENSIONS SUBJECT TO 1/4" TOLERANCES\*

SCALE: 1/2" = 1'-0"

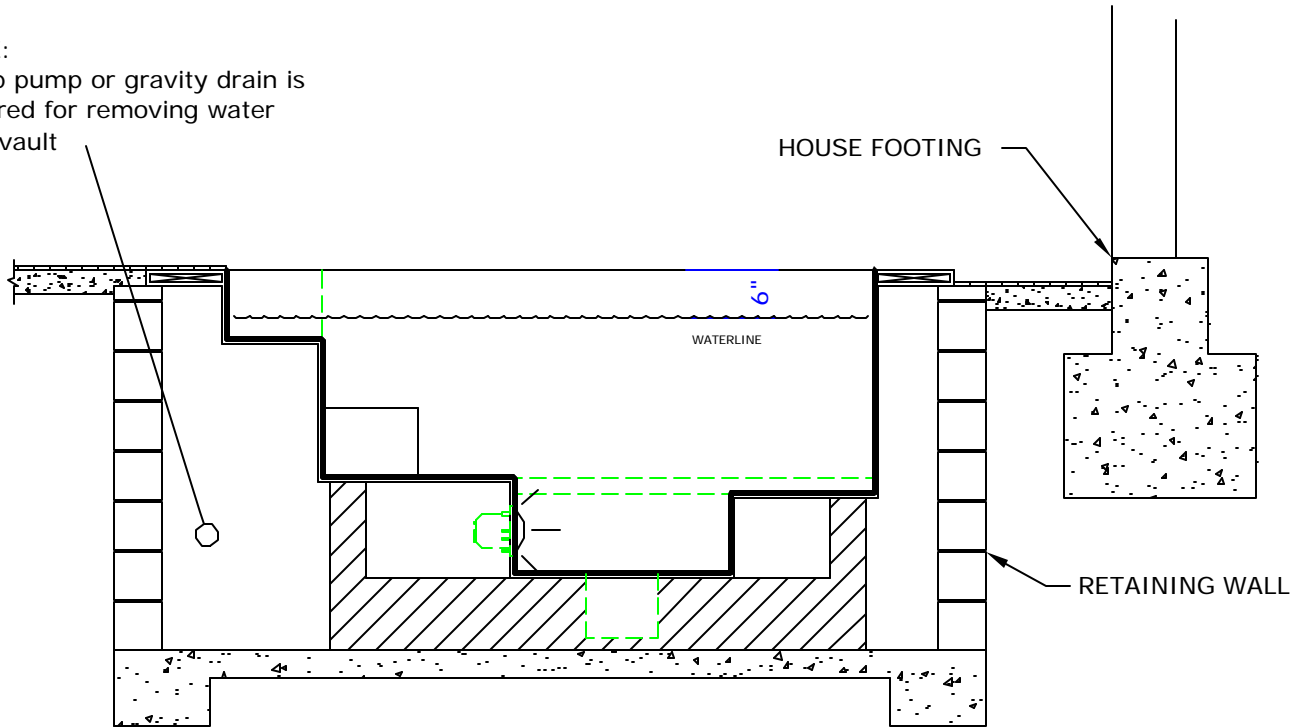
DATE: 3/27/02

JOB : STANDARD INSTALL

DW #: SI-1, SI-2

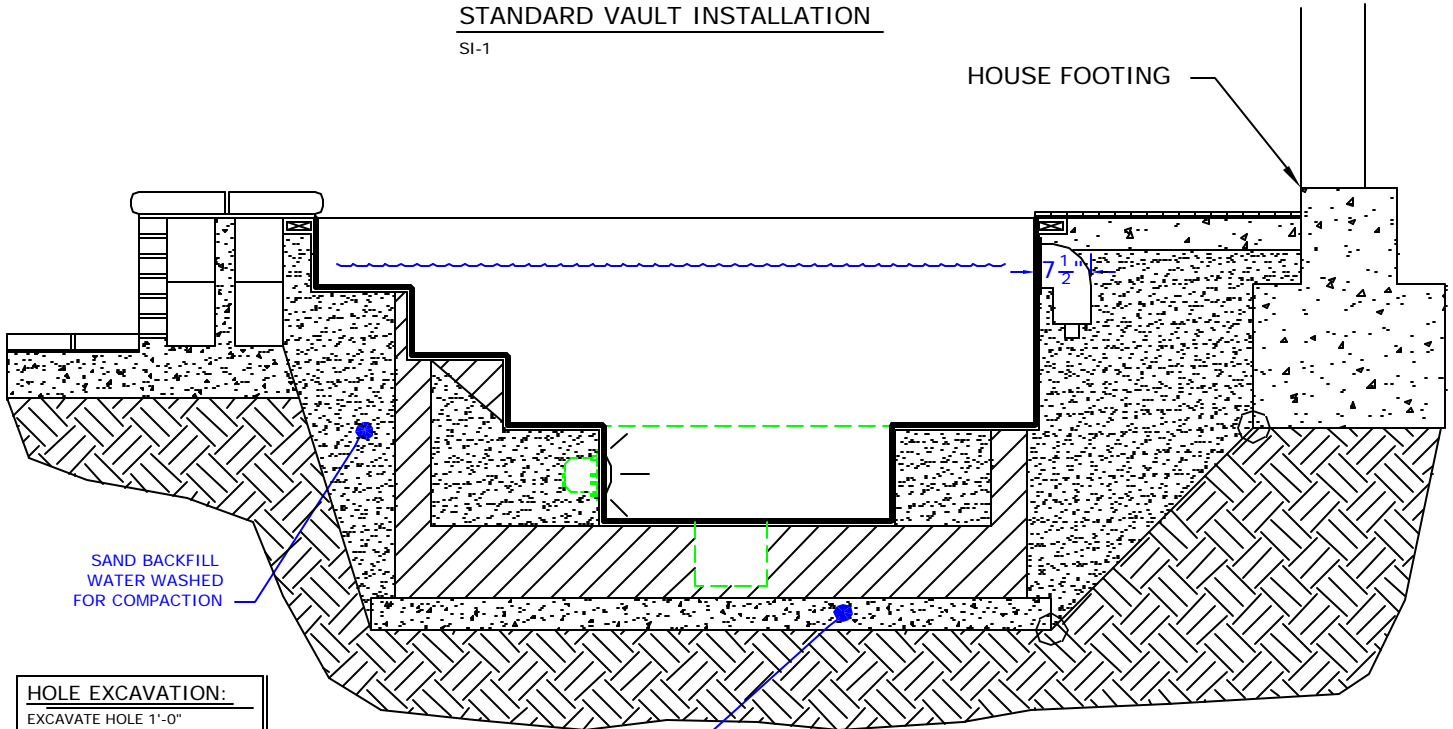
**NOTE:**

Sump pump or gravity drain is required for removing water from vault



**STANDARD VAULT INSTALLATION**

SI-1



**HOLE EXCAVATION:**

EXCAVATE HOLE 1'-0" LARGER THAN THE OUTSIDE DIAMETER (OD) OF SPA

4" CONCRETE SLAB REINFORCED WITH #10 MESH

**STANDARD INGROUND INSTALLATION**

SI-2

**NOTE:**

Footing can not surcharge spa. Slope from bottom of slab to nearest corner of house footing must not exceed 1" = 1".

## POOL BONDING REQUIREMENTS:

1. THE FOLLOWING PARTS SHALL BE BONDED TOGETHER AND CONNECTED TO THE COMMON BONDING GRID.

- A. ALL THE METALLIC PARTS OF THE POOL STRUCTURE INCLUDING COPING STONES, DECK, PERMANENT PLAY STRUCTURES, PERMANENT EXERCISE STRUCTURES.
- B. ALL METAL FITTINGS WITHIN OR ATTACHED TO THE POOL STRUCTURE
- C. METAL PARTS ASSOCIATED WITH THE POOL WATER CIRCULATING SYSTEM, INCLUDING PUMPS, FILTERS, AND HEATERS.
- D. METAL PARTS ASSOCIATED WITH POOL COVERS
- E. METAL SHEATHED CABLES AND RACEWAYS, METAL PIPING AND ALL FIXED METAL PARTS WITHIN 5 FEET HORIZONTALLY OF INSIDE WALLS OF POOL AND WITHIN 12 FEET ABOVE MAXIMUM WATER LEVEL OF POOL.
- F. METAL PARTS ASSOCIATED WITH OBSERVATION STANDS, TOWERS, PLATFORMS, AND DIVING STRUCTURES.

2. BONDING CONDUCTORS SHALL BE MINIMUM #8 SOLID COPPER, INSULATED E.C. SHALL COORDINATE APPROVED CONNECTOR TYPE AND METHOD WITH LOCAL ELECTRICAL AND/OR POOL INSPECTOR.

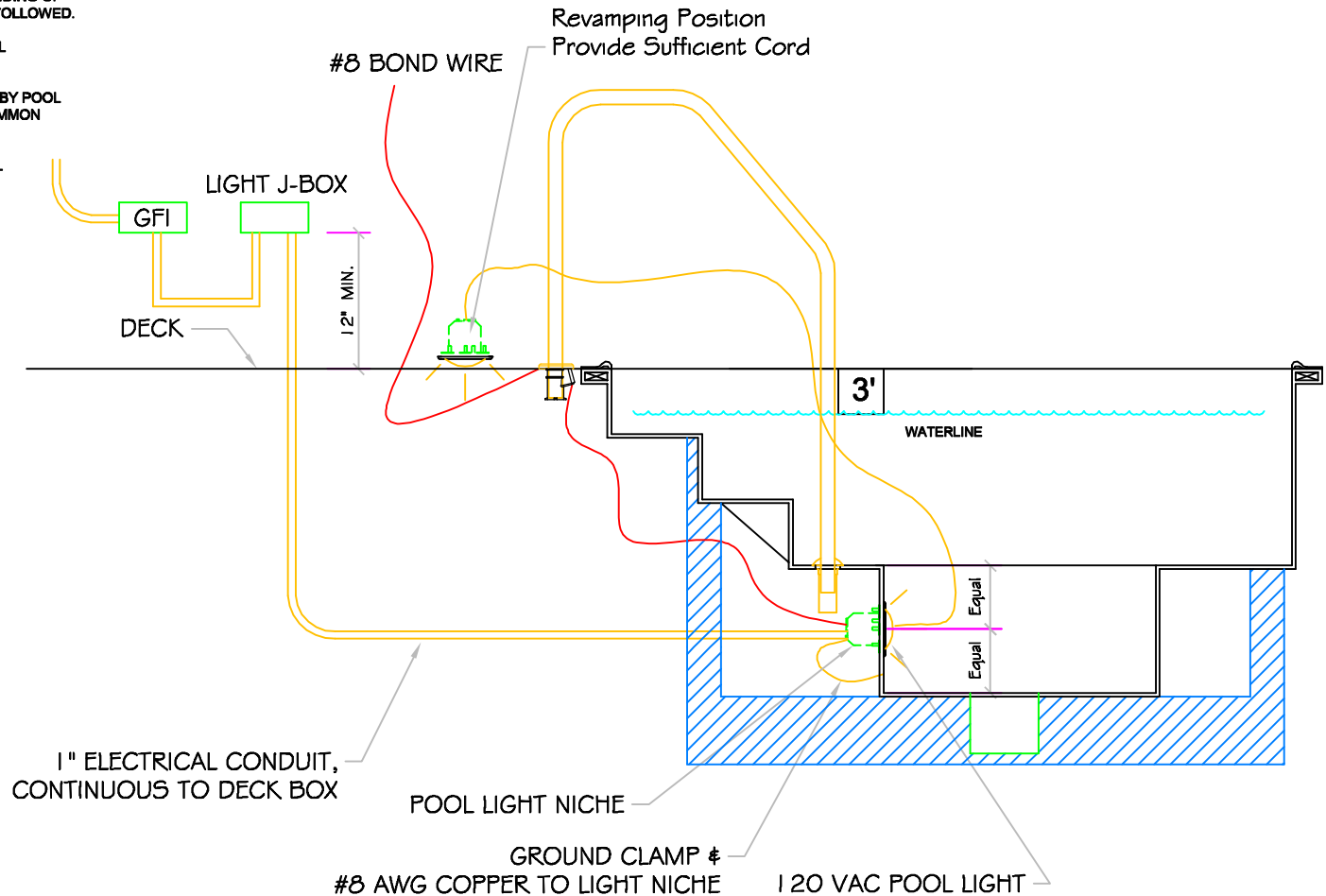
3. SPECIFIC MANUFACTURER'S INSTRUCTIONS REGARDING BONDING OR GROUNDING OF POOL EQUIPMENT, WHETHER INDICATED HEREIN OR NOT, SHALL BE STRICTLY FOLLOWED.

4. THE COMMON BONDING GRID SHALL NOT BE CONNECTED TO ANY ELECTRICAL DISTRIBUTION EQUIPMENT.

5. ANY PARTS IN ADDITION TO THOSE DESCRIBED HEREIN THAT ARE INDICATED BY POOL CONTRACTOR OR LOCAL INSPECTION AUTHORITY SHALL BE BONDED TO THE COMMON BONDING GRID WITH NO ADDITIONAL COSTS INCURRED BY THE OWNER.

6. THE ELECTRICAL CONTRACTOR SHALL COORDINATE BONDING WITH GENERAL CONTRACTOR.

## LIGHT DETAIL



\*ALL DIMENSIONS SUBJECT TO 1/4" TOLERANCES\*

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SIZE A	DWG TYPE LIGHT DETAIL	DWG NO. SPA DETAILS	REV 0
SCALE 1/2" = 1'	DATE 2/5/2007	SHEET PAGE 1 OF 1	



## **NESPA ENTERPRISES, Inc. LIMITED WARRANTY**

**This LIMITED WARRANTY covering NESPA products is extended to the ORIGINAL PURCHASER-USER BY NESPA ENTERPRISES Inc. (NESPA), 2800 Richter Ave. Unit E California 95965.**

**NESPA products are thoroughly inspected and tested prior to factory shipment. NESPA warrants to the ORIGINAL PURCHASER-USER that NESPA Spas and Swim Spas will be free of defect in workmanship, accessories and parts, provided said accessories and parts were manufactured by NESPA. NESPA, under this LIMITED WARRANTY, warrants only that its Spas and Swim Spas shall be structurally sound, shall retain their shape, and shall retain water for the warranty period. NESPA warrants the adhesion of tile to fiberglass for a period of five (5) years and structural soundness for ten (10) years. NESPA warrants epoxy grout adhesion for a period of three years. If any such defects appear and are reported within the warranty period, NESPA shall repair or replace such defective parts without charge if an inspection proves the claim.**

**The provisions of the LIMITED WARRANTY shall not apply to tile cracked, split, chipped or damaged after the product has left the factory, nor damage to tile caused by freezing nor to damage, defect, malfunction or failure to conform with the above warranty provisions where the damage, defect, malfunction or failure to conform was caused during shipment or by distributor or by unreasonable use by ORIGINAL PURCHASER-USER including improper water balance and improper sand pack or support.**

**This LIMITED WARRANTY shall not apply to any plumbing, equipment, or installation of spas and Swim Spas and shall not apply to any alterations made to or upon NESPA products except alterations made by NESPA employees or NESPA authorized representatives.**

**This LIMITED WARRANTY is expressly in lieu of all other warranties expressed or implied including the warranties of merchantability and fitness for use and all other obligations or liabilities on NESPA'S part, and NESPA neither assumes nor authorizes any other person to assume for NESPA any other liability in connection with the sale of this NESPA product. This LIMITED WARRANTY shall not apply to this NESPA product or any part thereof, which has been subject to accident, negligence, alteration, abuse or misuse. NESPA makes no warranty whatsoever with respect to accessories or parts not manufactured by NESPA.**

**The term "ORIGINAL PURCHASER-USER" as used in this LIMITED WARRANTY shall be deemed to mean that person for whom the NESPA product is originally installed.**

**The LIMITED WARRANTY provided herein and the obligations and liabilities of NESPA hereunder are exclusive and are in lieu of, and buyer and original PURCHASE-USER hereby waive all other remedies, warranties, guarantees or liabilities, expressed or implied, arising by law or otherwise (including without limitation and obligations of NESPA with respect to fitness, merchantability, and consequential damages) or whether or not occasioned by NESPA'S negligence.**

**This LIMITED WARRANTY shall not be extended, altered or varied except by a written instrument signed by NESPA and original PURCHASER-USER.**